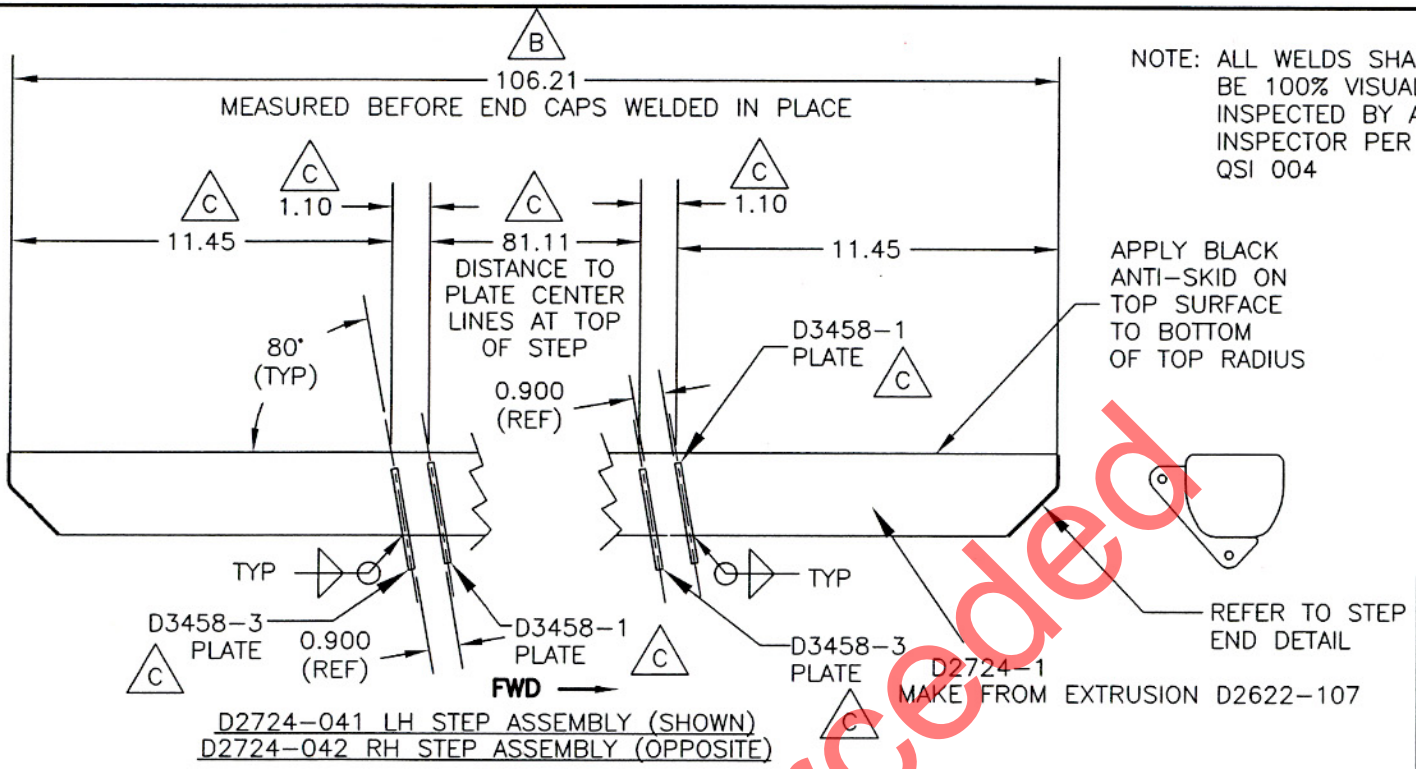


D2724-041 LH STEP ASSEMBLY (SHOWN)
D2724-042 RH STEP ASSEMBLY (OPPOSITE)

NOTE: ALL WELDS SHALL BE 100% VISUALLY INSPECTED BY A QUALIFIED INSPECTOR PER DART QSI 004

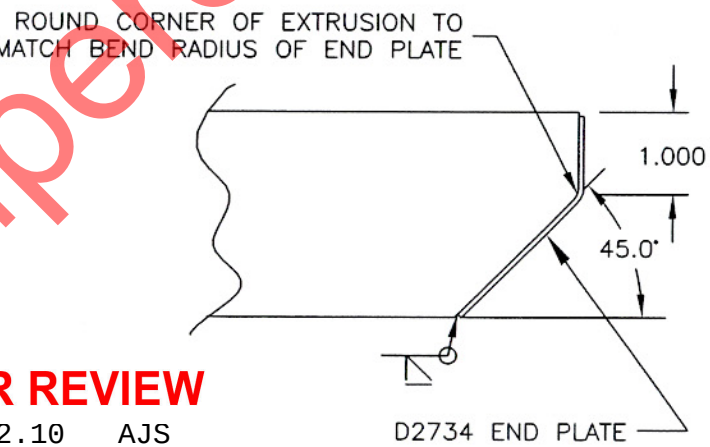
RELEASED 05.11.14

D2721-041/-042 STEP ASSEMBLY PARTS LIST

QTY - 041	QTY - 042	PART NUMBER	DESCRIPTION
X		D2724-041	LH STEP ASSEMBLY
	X	D2724-042	RH STEP ASSEMBLY
1	1	D2622-107	EXTRUSION
2	2	D2734	END PLATE
2	2	D3458-1	PLATE
2	2	D3458-3	PLATE

Superceded

UNDER REVIEW
14.12.10 AJS



TYPICAL STEP END DETAIL
NOT TO SCALE
B

D2724-041/-042 STEP ASSEMBLY

1) MAKE FROM EXTRUSION D2622
2) WELD PER DART QSI 004
3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
   POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3
   APPLY BLACK ANTI-SKID PAINT PER DART QSI 005 4.4
4) ALL DIMENSIONS ARE IN INCHES
5) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

C	05.09.19	RE-DESIGN, ADD D3458-1/-3
B	98.10.19	UPDATED WELD DETAIL REVISED TOLERANCES
A	97.12.04	NEW ISSUE

DESIGN: KE | DRAWN BY: PH
CHECKED | APPROVED
DATE: 05.09.19

DART AEROSPACE USA, INC.
PORT HADLOCK, WA

DRAWING NO. D2724 REV. C
TITLE 206L/407 STEP ASSEMBLY
SCALE NTS
SHEET 1 OF 1

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